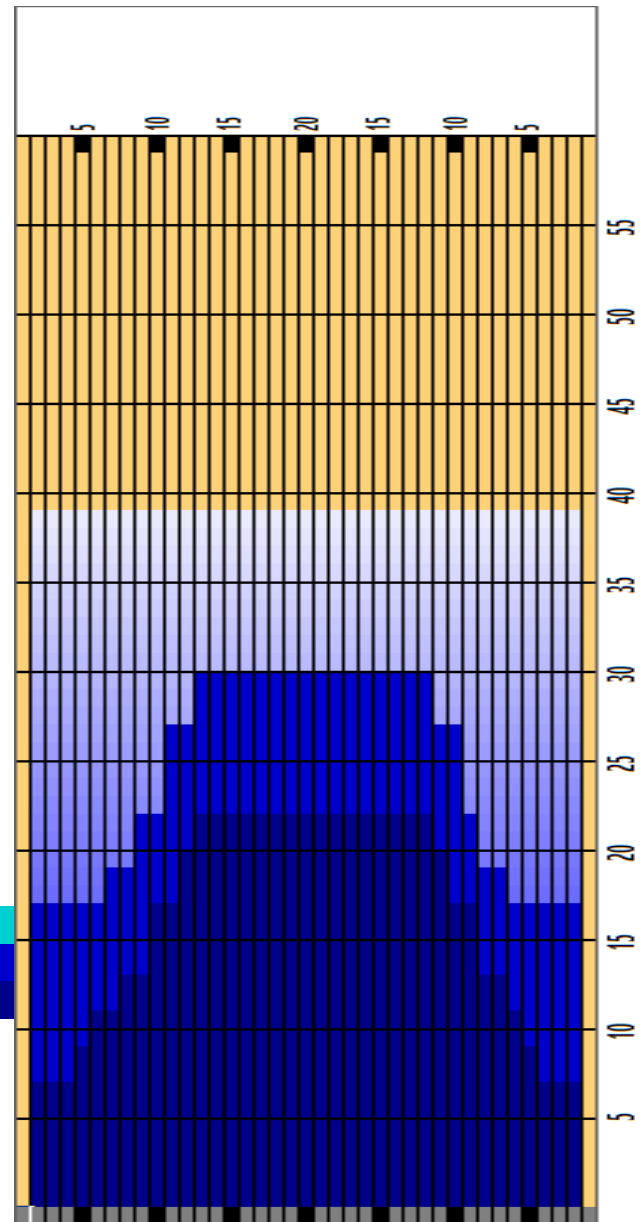


Oil Pattern Distance	39	Reverse Brush Drop	39	Oil Per Board	Multi ul
Forward Oil Total	17.685 mL	Reverse Oil Total	9.9 mL	Volume Oil Total	27.585 mL
Tank Configuration	N/A	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END
1	2L	2R	5	55	14	3	A	185	0.0	7.9
2	5L	5R	1	50	14	3	A	31	7.9	9.8
3	6L	6R	1	50	14	3	A	29	9.8	11.7
4	8L	7R	1	45	14	3	A	26	11.7	13.6
5	10L	9R	2	45	14	3	A	44	13.6	17.5
6	12L	11R	1	40	18	3	A	18	17.5	20.0
7	13L	12R	1	40	18	3	A	16	20.0	22.5
8	2L	2R	0	50	18	3	A	0	22.5	24.0
9	2L	2R	0	50	22	3	A	0	24.0	35.0
10	2L	2R	0	50	26	3	A	0	35.0	39.0

	START	STOP	LOADS	MICS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	3	A	0	39.0	30.0	-9.0	0
2	13L	12R	1	55	22	3	A	16	30.0	26.9	-3.1	880
3	11L	10R	2	55	18	3	A	40	26.9	21.8	-5.1	2200
4	9L	9R	1	55	18	3	A	23	21.8	19.3	-2.5	1265
5	7L	7R	1	55	18	3	A	27	19.3	16.8	-2.5	1485
6	2L	2R	2	55	14	3	A	74	16.8	12.9	-3.9	4070
7	2L	2R	0	50	14	3	A	0	12.9	0.0	-12.9	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.19	1.33	1	1	1.22	2.14

